

Kel-Crete Industries, Inc.

General Partner of CJG LP

Phone: 918-744-0800, 800-845-1833

PO Box 52217
Tulsa, OK 74152-0217

Fax: 918-744-0885
E-Mail: kelcrete@sbcglobal.net
WWW: Kel-Crete.com

Suggested Specifications For Tuff-Kote Flex 10,000—Kel-Prime System for crack/window stucco repair ICC Report # ESR-2099

Division 9:Plaster

Section 9001: required equipment and tools

1. 400 rpm ¾” drill and mixing paddle/electrical cords.
2. Five-gallon empty buckets.
3. Water hose.
4. Paint brush and paint roller or Hudson-type two-gallon sprayer.
5. Hard rubber float.
6. Sponge float.

Section 9002: Materials; Non-Toxic, Non-Hazardous Products Only

1. Tuff-Kote/Flex 10,000 crack repair (no fibers).
2. Silica #60 sand.
3. Kel-Prime bonding/sealant/curing/hardening agent.
4. Clean tap water.

Section 9003: Preparation

1. Mask off and cover all windows, door areas, etc. that are not to receive application.
2. With a sharp tool edge all cracks and between stucco and windows, doors, etc.
3. Remove all loose stucco materials.

Section 9004: Application

1. Kel-Prime: Mix Kel-Prime 50/50 with clean tap water (**very important**).
2. Kel-Prime: Brush, roll or spray the mixed Kel-Prime solution into all cracks and between stucco and windows, doors, etc.
3. Tuff-Kote/Flex 10,000 crack repair mix: **Dry mix one part** Tuff-Kote/Flex 10,000 with **two parts** silica #60 sand.
4. **Slowly** add water to dry mix. Mix kind of stiff for one or two minutes then add additional water if needed to obtain a slurry-type mix.
5. Hard float Tuff-Kote/Flex 10,000 slurry mix into all cracks, between windows, doors, etc.

6. As material begins to dry use a sponge float and a small amount of water to remove excess slurry so as not to affect the stucco texture. Float clean all windows or door sashes.
7. After Tuff-Kote/Flex 10,000 has dried, approximately one hour depending upon climatic conditions, apply another application of Kel-Prime solution over all treated areas.
8. Should all stucco areas be repainted it is recommended that the Kel-Prime solution be applied **prior** to painting.

Section 9005: Cleanup

1. Clean all brushes, rollers, sprayers immediately after use.
2. Remove all masking materials.
3. Remove all mixing equipment, etc.

End of Section

Should you have any questions about this specification please call 800-845-1833.